

SOUTH PRODUCTION NOTES

November 12, 2014
Day Shift

BASF EMPLOYEES
35 Last Recordable
501 Last Lost Time

#1 MED / AI-4190:

Vac-u-Max repaired on afternoon- we will start with bag #1 (lot 3600) as the first bag off the extruder. Engineer does not want extra bags on the floor so only make bags to keep up with Calciner. 5 on the floor is ok.

Midnight shift: Did not run.

Day shift:

Afternoon shift: Running

#1 RC / SI-1624:

Only feeding the refired material until we get lab results from the dried material on the floor. **Do not feed any of the new dried material until instructed.**

Currently exhausted to Trimer because stage 3 is reading Low. Keep an eye on #4.

Midnight Shift: Still running the refires and working to get the feed rate between 200-225. Getting closer to good colored material. It is still speckled with some white material.

Day shift:

Afternoon shift: Calciner Feeding- Material still underfired

Exhaust to Trimer

#2 MED line / Cu-0860:

DL page Replaced drier ducting. Tried to run but spiral elevator is not working (will not transfer material). Work order written

Midnight shift: Spiral is all jacked up. Hope to be worked on day shift. Will need the area underneath the spiral cleaned before maintenance work on.

Day Shift:

Afternoon Shift- Tried to run – maintenance working on spiral

#2 RC/ Cu 0860:

On Hold waiting for Extruder

Midnight shift: Hold.

Day Shift:

Afternoon Shift: hold

Exhaust to F1

#3 MED/ D-1708:

Running- Only on Midnight and Day shift.

Midnight shift: Continued to run.

Day Shift:

Afternoon Shift: Hold

#3 RC / D-1795:

All Material has been run. Calciner turned off and reversed. Need to run sand through Calciner (should be 2 pallets of AL- sand in the pull barn).

Midnight shift: On hold. Will start clean up on day shift.

Day shift:

Afternoon Shift: Calciner turned off and reversed.

Exhaust to CTO

#4 RC / D-5253:

Continue to run.

Watch Suction on Trimer, #1 is also venting to Trimer

Midnight Shift: Continued to run.

Day Shift:

Afternoon Shift: continue

Exhaust to Trimer

#5 RC / Cu-3818:

Continue. Discharge end of Calciner backed up because Vac-U-Max filters were caked with material. Work order written to look at blow downs in the morning to determine if they are working properly.

Keep an eye on the discharge end to make sure there is good suction and is not backing up.

FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.

Midnight Shift: Plugging issues on the discharge end again. Vacumax cartridges replaced.

Day shift:

Afternoon shift: continued – Vacumax issues- WOW

Exhaust to 5A DC

6 Tank /D-5253

Keep tank in recycle. NO STEAM

Midnight Shift: Monitored.
Day Shift: ok
Afternoon shift: ok

New Pfaudler / D 5253

Continue on feed to National. Drum set up for drainage- see revised batch sheet.
Midnight shift: Continued.
Day shift:
Afternoon Shift: Continued

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.
Midnight Shift: NA
Day Shift: NA
Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches
Midnight Shift: Continued.
Day Shift:
Afternoon shift: running

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY use one buggy for feeding the National Dryer.
Midnight Shift: Continued to feed.
Day shift:
Afternoon Shift: Continued

PK Blender/Pill mix reblends:

Pill mix re-blends. Cannot locate material for re-blends
Midnight Shift:
Day shift: NA
Afternoon shift: NA

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work
Afternoon Shift: NA
Midnight shift: NA
Day shift: NA

#6 RC / D-0756

Running – no issues

Midnight shift: Continued.

Day Shift:

Afternoon shift: running

Exhaust to Sly Scrubber

Tower 3/ DPT 101:

Continue. Should be ready to unload on day shift 11-12-14

Midnight Shift: Loaded and running. Will come down first thing on day shift.

Day shift:

Afternoon shift:

Tower 6 / DPT 101

Repaired. Continue

Midnight Shift: Loaded and running.

Day shift:

Afternoon shift: running

North Screener / Cu 0860:

Continue to run.

Midnight shift: On hold for Cu 0860.

Day shift: on hold for 0860

Afternoon shift: on hold for 0860

South Screener / DPT 101:

Continue to run. Gray drums are in building 24.

Midnight shift: Continued to run.

Day shift:

Afternoon Shift: continue

#2662 (west) Pill Machine / AI-3915 T 5/32:

Midnight shift: Running.

Day Shift:

Afternoon shift: running

#2664 (east) Pill Machine / AI-3915 T 5/32:

Continue

Midnight shift: Running.

Day shift:
Afternoon shift: running

TK #2 / V 2010 P :

BI mill is running -
Midnight shift: Running.
Day Shift:
Afternoon shift: running

TK #4 / Cu 0540:

Temps down.
Midnight shift: Kiln shut off.
Day Shift: Down
Afternoon shift:

Harrop Kiln / Al-4190:

Continue to load and unload and assist screener operator. Using lot 270.
Midnight shift: Continued.
Day Shift:
Afternoon shift: continued

Building 27 Belt Filter / Cu 6081:

NOTE: new bags are suppose to be ordered for the leaking issues, and will be in soon. Until then Wash off bags and use spray glue to seal for transport to bldg. 24 south east area, and place in bag order. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.
Midnight shift: On hold on midnight shift.
Day shift: continued
Afternoon Shift: continued

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tableting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums

HI Priority clean ups: 1. #3 Calciner